Each

Wednesday, 3/12/2008 2:01:32 PM Date Kim Johnston User: **Process Sheet Drawing Name** : SADDLE KIT : CU-DAR001 Dart Helicopters Services Customer Job Number : 37901 : 10532 **Estimate Number** Part Number : K10003 P.O. Number : K10003 **Drawing Number** S.O. No. : : 3/12/2008 This Issue : N/A : NC Project Number Prsht Rev. ; C : // Type : SMALL /MED FAB **Drawing Revision** First Issue : 37536 Material Previous Run 8 Um: **Due Date** : 3/28/2008 Qty: Written By Checked & Approved By Reformat: Incorporated D205-641-011 03.01.16 : Est: Comment KJ/RF As per DSI 9344 Est: 06-07-25 JLM Per K10003 Rev C 06.11.17 Est: ΚJ Document Record for copying bluefile rmv Est Rev: L 07.01.12 ΚJ **Additional Product** Job Number: Description: **Machine Or Operation:** Seq. #: DOCUMENT CONTROL 1.0 DC Comment: DOCUMENT CONTROL · Create White labels only per PPP K10003 **CHG 005** PACKAGING 1 PACKAGING RESOURCE #1 2.0 Comment: PACKAGING RESOURCE #1 Pick Packing Kit D2570 Bushing 24.0000 Each(s)/Unit Total: 192.0000 Each(s) Comment: Qty.: Bushing Pick: Qty Part Number Description D2570 Bushing 24

D2571

Saddle, Fwd, Out

Comment: Qty.:

1.0000 Each(s)/Unit

Total:

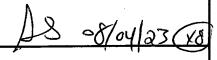
8.0000 Each(s)

Saddle, Fwd, Out

Pick:

Qty Part Number D2571 1

Description Saddle



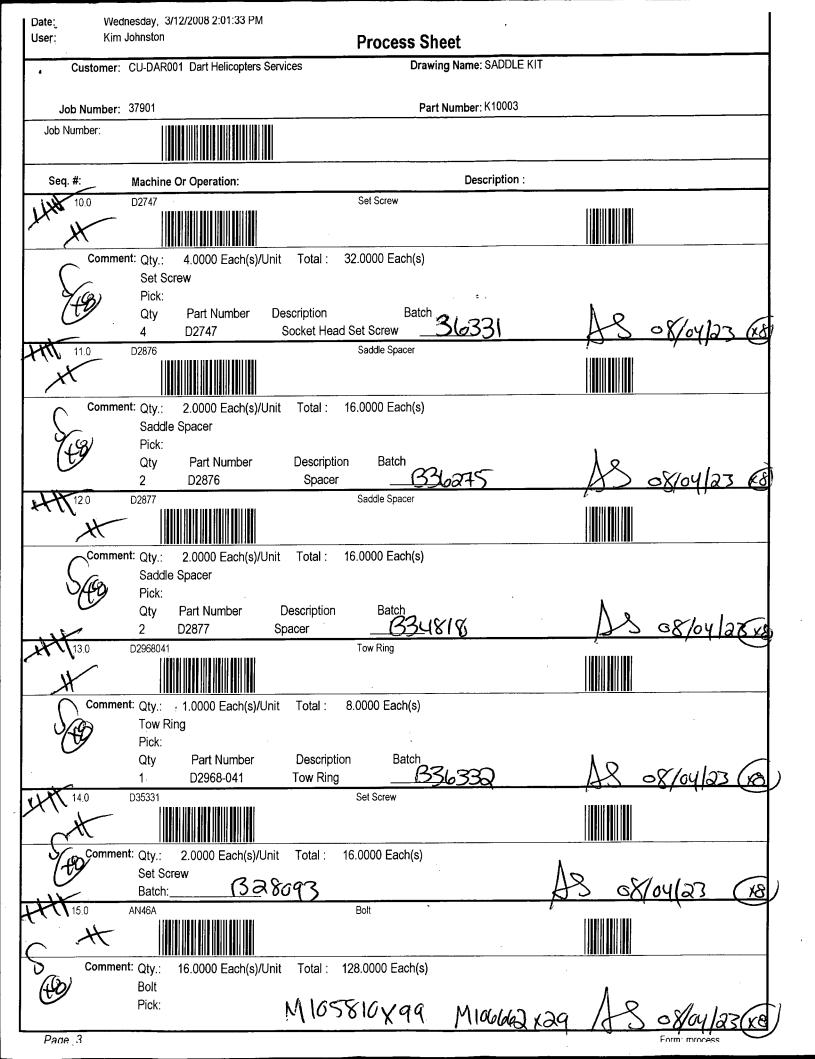
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N/O:			WC	ORK ORDER CHAN	GES			 		
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	-	PAR #:	Fault Cate	gory:	NCR	t: Yes I	No DQ	A:	_ Date: _	
						QA: N/	C Close	d:	_ Date: _	
NCR:			WORK ORDI	ER NON-CONFORM	MANCE	(NCR)			
DATE	CTED	Description of NC			ction B		Verific	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	1	Sign & Date	Secti		Chief Eng	QC Inspector
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Wednesday, 3/12/2008 2:01:32 PM Date: Kim Johnston User* **Process Sheet** Drawing Name: SADDLE KIT Customer: CU-DAR001 Dart Helicopters Services Job Number: 37901 Part Number: K10003 Job Number: Description: Seq. #: **Machine Or Operation:** D2572 Saddle, Fwd, In 8.0000 Each(s) Comment: Qtv.: 1.0000 Each(s)/Unit Total: Saddle, Fwd, In Pick: Part Number Description Qty D2572 Saddle 1 Saddle, Aft, Out D2573 Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s) Saddle, Aft, Out Pick: B37284x6 Description Qty Part Number D2573 Saddle D2574 Comment: Qty.; 1.0000 Each(s)/Unit Total: 8.0000 Each(s) Saddle, Aft, In Pick: TYPEPF Qty Part Number Description Saddle D2574 1 D27361 Lug Assembly Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s) Lug Assembly Pick: Qty Part Number Description D2736-1 **Bracket** 1 D27363 Lug Assembly Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s) Lug Assembly Pick: Qty Part Number Description 1 D2736-3 Bracket

Dart Aerospace Ltd

W/O:				WORK O	RDER CHANGE	S				
DATE	STEP		PRO	CEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspector
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Part No	:		PAR #:	Fault Category:		NCR: Yes	No DQ	A:	_ Date: _	
						QA:	N/C Close	d:	_ Date: _	

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		STEP Description of NC Section A	Corrective Action Section B			Verification	A					
DATE	STEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector				
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Dart Ae	rospace	e Ltd							
W/O:			٧	VORK ORDER CHANGES					
DATE	STEP	PROC	EDURE CH	IANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	_ Fault Ca	tegory: NC	R: Yes	No DQ	A:	Date:	
					QA: N	/C Close	d:	_ Date: _	
NCR:		W	ORK OR	DER NON-CONFORMANCE	(NCR	3)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section B Action Description Chief Eng	Sign &		cation on C	Approval Chief Eng	Approval QC Inspector
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Date: Wednesday, 3/12/2008 2:01:33 PM Kim Johnston User: **Process Sheet** Drawing Name: SADDLE KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: K10003 Job Number: 37901 Job Number: Seq. #: Machine Or Operation: Description: Description Qty Part Number Batch Bolt 16 AN4-6A Bolt AN446A 32.0000 Each(s) Comment: Qty.: 4.0000 Each(s)/Unit Total: Bolt Pick: Part Number Description Qty 08/04/23 (x3 Bolt 4 AN4-46A AN451A Comment: Qty.: Total: 64.0000 Each(s) 8.0000 Each(s)/Unit Bolt Pick: Description Batch Qty Part Number MOGLAGI 8 AN4-51A Bolt AN612A Bolt Comment: Qty.: 64.0000 Each(s) 8.0000 Each(s)/Unit Total: Bolt Pick: Qty Part Number Description Batch 8 AN6-12A Bolt AN960JD416 Comment: Qty.: 32.0000 Each(s)/Unit Total: 256.0000 Each(s) Washer Pick: Description Qty Part Number Batch 32 AN960JD416 Washer AN960JD616 Washer Comment: Qty.: 8.0000 Each(s)/Unit Total: 64.0000 Each(s) Washer Pick: Batch MIGUSS2 Qty Part Number Description 8 AN960JD616 Washer

W/O: DATE STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr	Approval QC Inspector
DATE STEP PROCEDURE CHANGE By Date Qty Chief Eng /	Approval QC Inspector
Part No: PAR #: Fault Category: NCR: Yes No DQA: Date:	
QA: N/C Closed: Date:	
NCR: WORK ORDER NON-CONFORMANCE (NCR)	
DATE STED Description of NC Corrective Action Section B Verification Approval	Approval
DATE STEP Section A Section A Section Chief Eng Chief En	QC Inspector

Wednesday, 3/12/2008 2:01:33 PM Date: Kim Johnston User: **Process Sheet** Drawing Name: SADDLE KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: K10003 Job Number: 37901 Job Number: Description: Seq. #: Machine Or Operation: Washer AN9704 8.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Total: Washer Pick: Description Batch Qty Part Number Washer AN970-4 1 MS21042L4 Comment: Qty.: 29.0000 Each(s)/Unit Total: 232.0000 Each(s) Nut Pick: Description Batch Qty Part Number 29 MS21042L4 Nut (or MS21042-4) 23.0 QC4 Comment: INSPECT KITS 100% FOR COMPLETENESS 24.0 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 25.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE 08-04-23 Job Completion

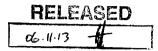
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W/O:		WORK ORDER (CHANGES				•
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #: Fault Category:	NCR: Yes No DQA:			Date:	
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Approval Chief Eng	Approval QC Inspector				



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CHEC	KED	APPROVED,	DRAWING NO.	REV. C
1	<i>H</i>		K10003	SHEET 1 OF 1
DATE			TITLE	SCALE
06.1	11.07		SADDLE KIT	NTS
Α		00.06.01	NEW ISSUE	
В		00.11.22	ADD D2707-041 OPTION	
С		06.11.07	ADD D3533-1	



THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING SKIDTUBE AND SADDLE INSTALLATIONS:

AIRCRAFT	INSTALLATION	
BELL 205/210/212/412	D205-634-011	
	D205-634-015	
BELL 204	D204-635-011	

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE **FOLLOWING TABLE (REF):**

PART NUMBER	K10003	D205-634-011 D205-634-015	D204-635-011	
D205-641-011	1	1	1	
D2570	16	16	16	
D2571	1	1	1	
D2572	1	1	1	
D2573	_ 1	1	1	
D2574	1	1	1	
D2747	4	4	4	,
D2876	2	2	2 SHUR C)PY	1
D2877	2	2	2 ROTTER TO BROKE SUNG	G
D2707-041 (or D2968-041)	1	1	- HONTROLLET	o COP
D3533-1	2	2	2,000 11 10 A (EX	DMENT
			TOK TJOHTEU	TICE
AN4-51A	8	8	8 ventero	<u>er</u>
AN4-6A	16	16	16 _{NO} 379	<u>O</u> I
AN6-12A	8	8	8	
AN960JD416	32	32	32	
AN960JD616	8	8	8	
*AN960JD1016	1	1	1	
AN970-4	1	1	1	
MS21042-4 (OR L4)	25	25	25	

* REQUIRED WITH D2707-041 ONLY

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